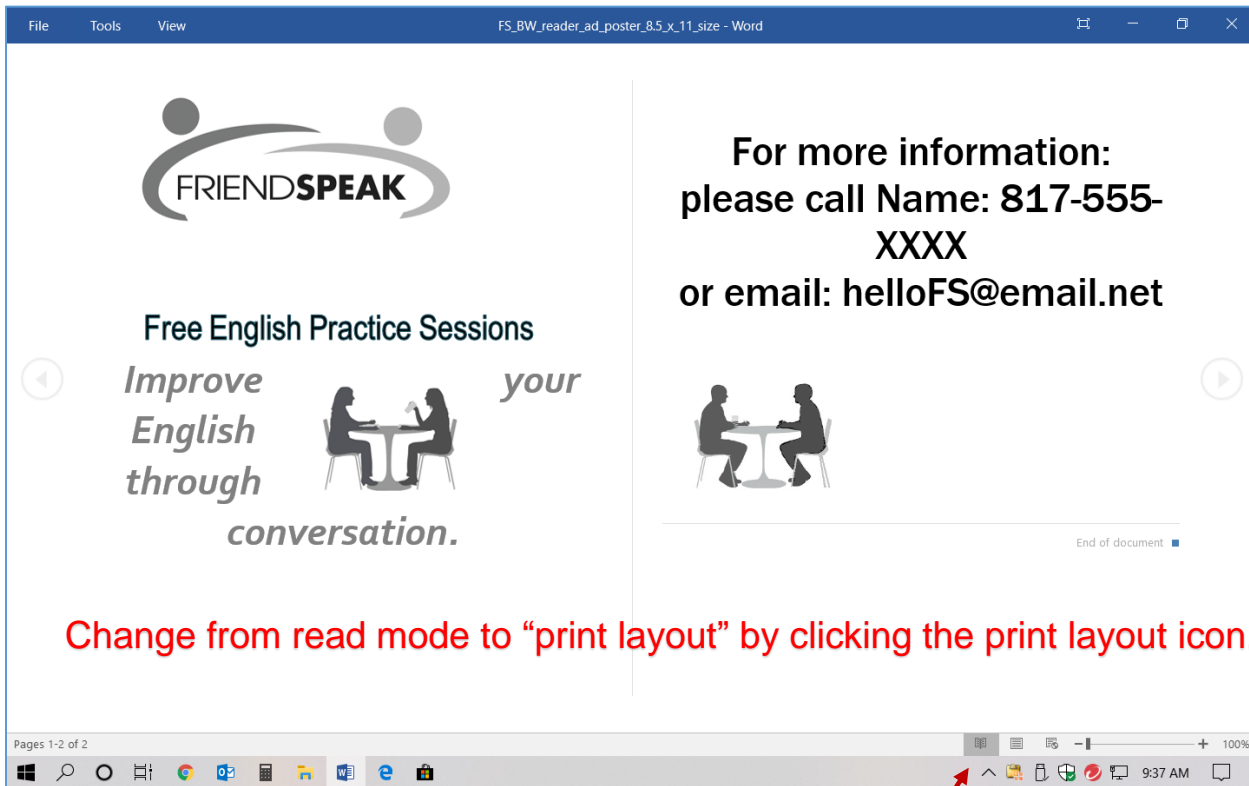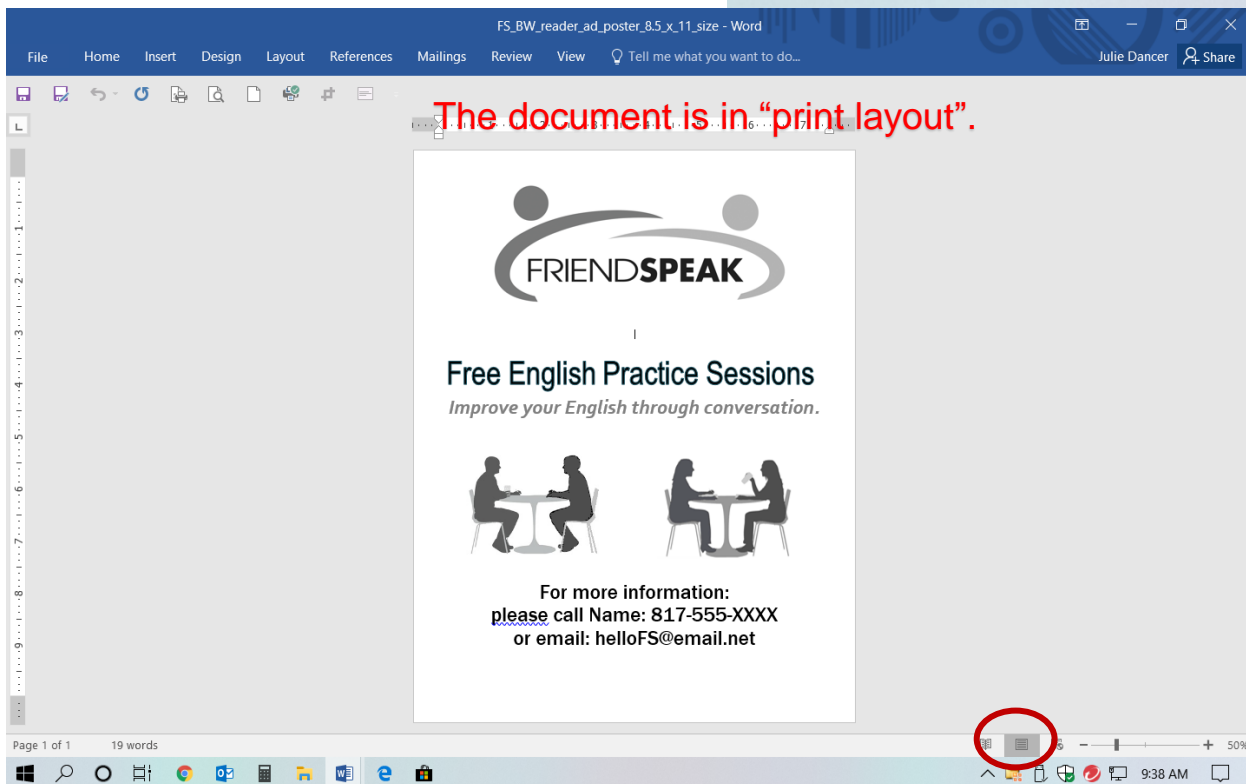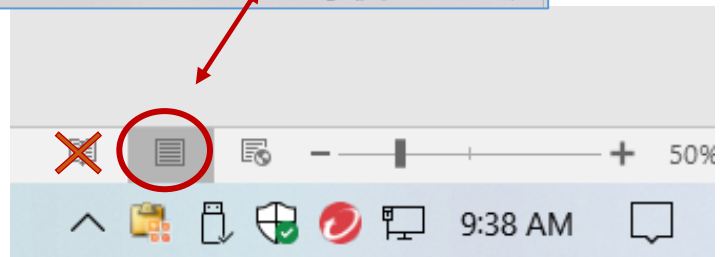For best printing results, switch Word documents to 'print mode'.

If page looks like this, the document is in "read mode"

Change from read mode to "print layout" by clicking the print layout icon.

The document is in "print layout".